



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D3671-1****Job Sheet 198066****Part No:** D3671-1**Job Qty:** 12 pcs**Part Name:** Placard**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/22/19**Job Tracking No:****Due Date:** 7/31/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP: A 07.11.12 ecn 1019 New issue EC verified by:DD**Ship Via:****Bill of Materials****Job Routing**

| Op No | Operation                     | Qty    | Start Date | Due Date | Standard             | Workcenter/Supplier             | Sign-off    |
|-------|-------------------------------|--------|------------|----------|----------------------|---------------------------------|-------------|
|       |                               |        |            |          | Setup Run<br>Hrs Hrs | Workcenter / Supplier Lead Time |             |
| 100   | Purchasing                    | 12 pcs | 7/31/19    |          | 0.00 0.00            | Purchasing - 1                  | JUL 31 2019 |
|       |                               |        |            |          |                      | Purchasing - 2                  |             |
|       |                               |        |            |          |                      | Purchasing - 3                  |             |
| 110   | Packaging 2-1 - Receive - B4B | 12 pcs | 7/31/19    |          | 0.00 0.00            | Packaging 2 - 1 - B4B           | JUL 31 2019 |
|       |                               |        |            |          |                      | Packaging 2 - 2 - B4B           |             |
|       |                               |        |            |          |                      | Packaging 2 - 3 - B4B           |             |
|       |                               |        |            |          |                      | Packaging 2 - 5 - B4B           |             |
|       |                               |        |            |          |                      | Packaging 2 - 4 - B4B           |             |
|       |                               |        |            |          |                      | Packaging 2 - 6 - B4B           |             |
|       |                               |        |            |          |                      | Packaging 2 - 7 - B4B           |             |
|       |                               |        |            |          |                      | Packaging 2 - 8 - B4B           |             |
|       |                               |        |            |          |                      | Packaging 2 - 9 - B4B           |             |
|       |                               |        |            |          |                      | Packaging 2 - 10 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 11 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 12 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 13 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 14 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 15 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 16 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 17 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 18 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 19 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 20 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 21 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 22 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 23 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 24 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 25 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 26 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 27 - B4B          |             |
|       |                               |        |            |          |                      | Packaging 2 - 28 - B4B          |             |

**Container No:** S201797**Part:** D3671 - 1**Job No:** 198066**Serial No/Batch:** S201797**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

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1270 Aberdeen Street  
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CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 07/31/19

Plex 7/22/19 10:47 AM Dart.Lavoie.Chanta

|     |                             |        |         |           |                        |             |
|-----|-----------------------------|--------|---------|-----------|------------------------|-------------|
| 120 | QC 6                        | 12 pcs | 7/31/19 | 0.00 0.00 | Packaging 2 - 29 - B4B |             |
|     |                             |        |         |           | Packaging 2 - 30 - B4B |             |
|     |                             |        |         |           | Packaging 2 - 31 - B4B |             |
|     |                             |        |         |           | Packaging 2 - 32 - B4B |             |
|     |                             |        |         |           | Packaging 2 - 33 - B4B |             |
|     |                             |        |         |           | Packaging 2 - 34 - B4B |             |
|     |                             |        |         |           | Packaging 2 - 35 - B4B |             |
|     |                             |        |         |           | Packaging 2 - 36 - B4B |             |
|     |                             |        |         |           | QC 6 - 9               |             |
| 130 | Packaging 3-1 - Stock - B4B | 12 pcs | 7/31/19 | 0.00 0.00 | QC 6 - 68              |             |
|     |                             |        |         |           | QC 6 - 61              | DAS         |
|     |                             |        |         |           | QC 6 - 40              | 81          |
|     |                             |        |         |           | QC 6 - 81              | 9-89        |
|     |                             |        |         |           |                        | AUG 02 2019 |
| 140 | QC 21 - SA                  | 12 pcs | 7/31/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |             |
|     |                             |        |         |           | Packaging 3 - 2 - B4B  |             |
|     |                             |        |         |           | Packaging 3 - 3 - B4B  |             |
|     |                             |        |         |           | Packaging 3 - 4 - B4B  |             |
|     |                             |        |         |           | Packaging 3 - 5 - B4B  |             |
|     |                             |        |         |           | Packaging 3 - 6 - B4B  |             |
|     |                             |        |         |           | Packaging 3 - 7 - B4B  |             |
|     |                             |        |         |           | Packaging 3 - 8 - B4B  |             |
|     |                             |        |         |           | Packaging 3 - 9 - B4B  |             |
|     |                             |        |         |           | Packaging 3 - 10 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 11 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 12 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 13 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 14 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 15 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 16 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 17 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 18 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 19 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 20 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 21 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 22 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 23 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 24 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 25 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 26 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 27 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 28 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 29 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 30 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 31 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 32 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 33 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 34 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 35 - B4B |             |
|     |                             |        |         |           | Packaging 3 - 36 - B4B |             |
|     |                             |        |         |           | QC 21 - SA - 21        |             |
|     |                             |        |         |           | QC 21 - SA - 70        |             |
|     |                             |        |         |           | QC 21 - SA - 53        |             |

Part Op **100** - (Purchasing) Issue P/O: \_\_\_\_\_ Make as per Dwg D3671 Red letters (0.100" height) on white adhesive  
 Descriptions: back Possible Manufacture: From 3M 7 mil masking film # 8522CP or Avery IPM # 2031  
**110** - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached  
**120** - (QC6- All purchased or subcontracted products)  
**130** - (Identify as per dwg & Stock Location: \_\_\_\_\_) \*\*\*ONE YEAR EXPIRED DATE FROM RECEIVING: \_\_\_\_\_ \*\*\*  
**140** - (QC21- Final Inspection - Work Order Release)

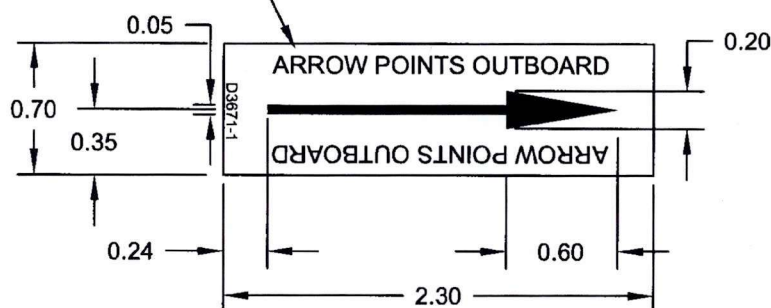
EXP. 2020 / 7 / 31

Plex 7/22/19 10:47 AM Dart.Lavoie.Chantal

| Job BOM                            |                 |               |                |           |
|------------------------------------|-----------------|---------------|----------------|-----------|
| Part / Item                        | Component Name  | Quantity      | Operation      | Container |
| D3671-1P                           | Placard D3671-1 | 12 pcs (1 ea) | 100-Purchasing | 5201790   |
| Job Allocations                    |                 |               |                |           |
| Operation                          | Component Part  | Required      | Inventory      | Allocated |
| 100-Purchasing                     | D3671-1P        | 12            | 0              | 0         |
| Part Specifications                |                 |               |                |           |
| Specifications could not be found. |                 |               |                |           |

Plex 7/22/19 10:47 AM Dart.Lavoie.Chantal

FONT: ARIAL  
COLOUR: RED  
HEIGHT: 0.10  
WIDTH: 1.8  
(2 PLACES)



## D3671-1 PLACARD

### NOTES:

- 1) MATERIAL: RED ARROW ON WHITE ADHESIVE BACK VINYL  
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP  
OR AVERY IPM #2031. SIZE IS 2.30" LONG x 0.70" WIDE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED  
07.11.06

|            |             |                                                                                                                                                                                                                                                                                |              |
|------------|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| A          | NEW ISSUE   | DC                                                                                                                                                                                                                                                                             | 07.08.27     |
| REV.       | DESCRIPTION | BY                                                                                                                                                                                                                                                                             | DATE         |
| DESIGN     | <i>DC</i>   | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                       |              |
| DRAWN      | <i>DC</i>   |                                                                                                                                                                                                                                                                                |              |
| CHECKED    | <i>DC</i>   | DRAWING NO.                                                                                                                                                                                                                                                                    | REV. A       |
| MFG. APPR. | <i>DC</i>   | D3671                                                                                                                                                                                                                                                                          | SHEET 1 OF 1 |
| APPROVED   | <i>DC</i>   | TITLE                                                                                                                                                                                                                                                                          | SCALE        |
| DE APPR.   | <i>DC</i>   | PLACARD                                                                                                                                                                                                                                                                        | 1:1          |
| DATE       | 07.08.27    | COPYRIGHT © 2007 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044078



**Supplier:** STU002-VC  
Studio de Lettrage 2001  
210 Main West  
Hawkesbury  
ON  
K6A 2H6 Canada  
Phone: 613 632 5449  
Fax: 613 632 9491

**Attention:** Grace, Batista

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044078

**PO Date:** 7/22/19

**Due Date:** 7/29/19

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

**E-MAILED**  
2019-07-23

### Items

| Line Item           | Job    | Part     | Supplier Part No | Item No | Description                                             | Status | Account | Due Date          | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|---------------------|--------|----------|------------------|---------|---------------------------------------------------------|--------|---------|-------------------|----------------|-------------------|---------|------------------|----------------|
| 1                   | 198062 | D2268P   |                  |         | Placard : Various STC's As Per Dwg D2268 Rev. B         | Firmed | -       | 7/29/19           | 12 pcs         | 0 pcs             | 12 pcs  | \$6.66666/pcs    | \$80.00        |
|                     |        |          |                  |         |                                                         |        |         | 12 x JUL 3 1 2019 |                |                   |         |                  |                |
| 2                   | 198066 | D3671-1P |                  |         | Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A | Firmed | -       | 7/29/19           | 12 pcs         | 0 pcs             | 12 pcs  | \$6.66666/pcs    | \$80.00        |
|                     |        |          |                  |         |                                                         |        |         | 12 x JUL 3 1 2019 |                |                   |         |                  |                |
| 3                   | 197982 | D3918-1P |                  |         | Placard : Various STC's As Per Dwg D3918 Rev. A         | Firmed | -       | 7/29/19           | 12 pcs         | 0 pcs             | 12 pcs  | \$6.66666/pcs    | \$80.00        |
|                     |        |          |                  |         |                                                         |        |         | 12 x JUL 3 1 2019 |                |                   |         |                  |                |
| 4                   | 197668 | D4085-3P |                  |         | Placard, Instructions : AS PER DWG D4085 REV. C         | Firmed | -       | 7/29/19           | 24 pcs         | 0 pcs             | 24 pcs  | \$4.30556/pcs    | \$103.33       |
|                     |        |          |                  |         |                                                         |        |         | 24 x JUL 3 1 2019 |                |                   |         | 5.21             | 125.04         |
| <b>Grand Total:</b> |        |          |                  |         |                                                         |        |         |                   |                |                   |         | <b>\$343.33</b>  |                |



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Tel (613) 632-5200

# PURCHASE ORDER

## POHB044078



### Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

#### Procurement Quality Clauses

A005 RIGHT OF ENTRY  
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)  
A012 CHEMICAL AND PHYSICAL TEST REPORTS  
A016 PERSONNEL QUALIFICATION  
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENT  
  
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM  
  
A049 SUPPLIER AWARENESS

Plex 7/22/19 3:32 PM Dart.Guerin.Kimberley

**Studio SL2**

210 Main West  
Hawkesbury, Ontario K6A 2H6  
Canada

**INVOICE**

Invoice No.: 48366  
Date: 07/30/2019  
Ship Date:  
Page: 1  
Re: Order No.

**Sold to:**

Dart Aerospace Ltd

1270 Aberdeen  
Hawkesbury, Ontario  
K6A 1K7

**Ship to:**

Dart Aerospace Ltd

1270 Aberdeen  
Hawkesbury, Ontario  
K6A 1K7

**Business No.:**

| Item No.                                                           | Unit | Quantity | Description      | Tax | Unit Price   | Amount |
|--------------------------------------------------------------------|------|----------|------------------|-----|--------------|--------|
|                                                                    |      | ✓ 12     | D2268P. ✓        | H   | 6.6667       | 80.00  |
|                                                                    |      | ✓ 12     | D3671-1P. ✓      | H   | 6.6667       | 80.00  |
|                                                                    |      | ✓ 12     | D3918-1P. ✓      | H   | 6.6667       | 80.00  |
|                                                                    |      | ✓ 24     | D4085-3P. ✓      | H   | 5.2100       | 125.04 |
|                                                                    |      |          | PO# HB044078 ✓   |     |              |        |
|                                                                    |      |          | Attn: Kim Guerin |     |              |        |
|                                                                    |      |          | Subtotal:        |     |              | 365.04 |
|                                                                    |      |          | H - HST          |     |              |        |
|                                                                    |      |          | HST              |     |              | 47.46  |
| <div><b>RECEIVED</b><br/>JUL 30 2019<br/>DART AEROSPACE LTD.</div> |      |          |                  |     |              |        |
| Studio Lettrage 2001 HST: #HST                                     |      |          |                  |     |              |        |
| Shipped By: Tracking Number:                                       |      |          |                  |     | Total Amount | 412.50 |
| Comment: WO25677                                                   |      |          |                  |     | Amount Paid  | 0.00   |
| Sold By:                                                           |      |          |                  |     | Amount Owing | 412.50 |